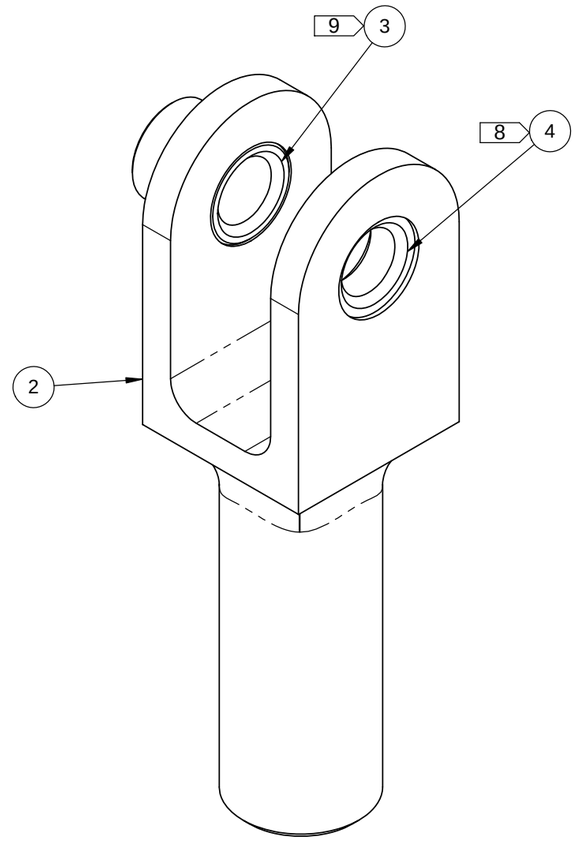
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	**X**	**D4136-041**	**FORK END ASSEMBLY**
2	1	D4136-1	FORK END
3	1	NAS75C4-008	BUSHING (ALT - NAS537C4-025)
4	1	NAS77C4-011	BUSHING



D4136-041 FORK END ASSEMBLY

PRELIMINARY ISSUE

10.06.15

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
7) WEIGHT: 0.18 lbs
8) NAS77C4 BUSHING IS PRESS FIT
9) NAS75C4 BUSHING IS A FLOATING FIT

REV.	DESCRIPTION	BY	DATE
PA4	NEW ISSUE		10.06.15

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D4136 REV. PA4 SHEET 1 OF 2
MFG. APPR.		
APPROVED		TITLE FORK END SCALE NTS
DE APPR.		
DATE	10.06.15	

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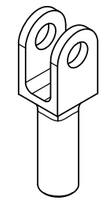

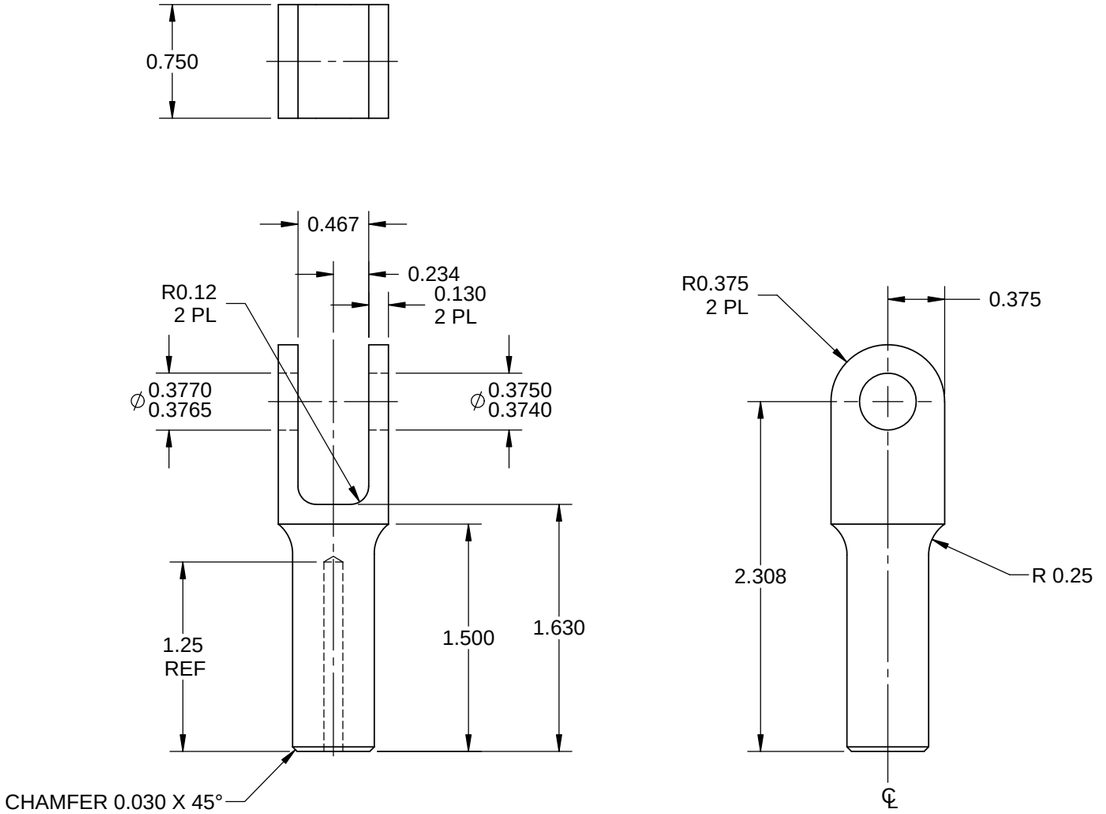

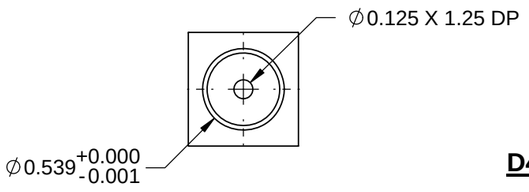

D4136-1 FORK END

NOTES:
1) MATERIAL: 17-4PH STAINLESS STEEL BAR, H900 CONDITION
PER AMS 5604/5643
REF DART SPEC M17-4-B
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.17 lbs
8) LIQUID PENETRANT INSPECT PER QSI 038 4.1

PRELIMINARY ISSUE
10.06.15

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D4136 REV. PA4 SHEET 2 OF 2
MFG. APPR.		
APPROVED		TITLE FORK END SCALE NTS
DE APPR.		
DATE 10.06.15		

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